

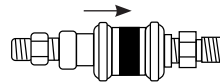


Read through all the steps before starting procedure. Please refer to the appropriate MSDS for proper safe handling including the use of safety glasses, protective gloves, and respirator protection where needed.

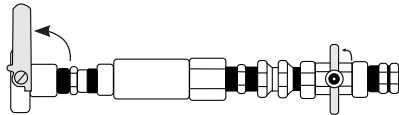
For any reason if you do not understand, or are uncertain of any or all procedures and instructions given to you by Foam Supplies, Inc. and its representatives, please contact our Technical Service Dept. before attempting procedures. We will be happy to assist.

## PROTECTIVE EYEWEAR AND GLOVES REQUIRED!

1. Push the Slide-Safety Valve to OFF (BACK) position.



2. Close All Four Ball-Valves at Dispensing Head.

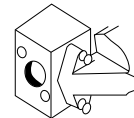


3. Turn Air Supply OFF.

4. Remove Mix Tube Collar, Mix Tube, and Mix Tube Adapter.

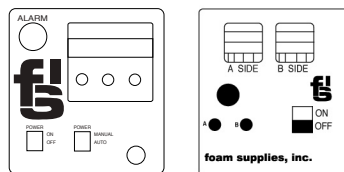
5. Clean SLUG Block and Rod-Face with DK817.

6. Lubricate and Pack SLUG Block with Petroleum Jelly or a Lithium-Based Grease.



7. Grease SLUG Unit through Grease Collar (SL20EFD).

8. Turn Timer and Heat-Box OFF.



9. Close Chemical and Nitrogen (N<sub>2</sub>) Ball-Valves on Chemical Cylinders.

10. Turn Nitrogen (N<sub>2</sub>) Supply OFF.

